

S265

Remote seals with capillary tube

2600T Series Pressure Transmitters

Engineered solutions for all applications



Wide range of remote seal types

- Allows optimum design for each application without compromising performance

Large selection of options, materials and fill fluids

- Meets nearly all process requirements

Designed for use with the 2600T pressure transmitter

- Combines an economically feasible and technically sound solution that ensures total reliability from line pressure to full vacuum

Special designed remote seals for individual process solutions

- Added flexibility for the most demanding processes

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1 Remote Seals Overview

The S265 seals are used in combination with 2600T transmitters for differential, gauge and absolute pressure measurements.

Differential transmitters can be combined with one or two remote seals:

- Two seals when using the same fill fluid, capillary tube length and diaphragm material and size.
- One seal, if the other side is equipped with a process flange.

Transmitters for gauge and absolute pressure always have one remote seal. The S26 Series Seal System is a protective device used to isolate 2600T series transmitters from the process fluid.

The seal system provides a flexible diaphragm between the process fluid and a liquid filled capillary tube connected to the body of the transmitter. The diaphragm isolates the process fluid while the filled capillary tube hydraulically transmits the process pressure to the transmitter sensor. The remote seal capillary is corrosion-resistant with robust construction in stainless steel with spiral armor protection, and an optional PVC jacket.

For certain applications, it is necessary to use a remote seal in order to suit specific process conditions, e.g.:

- The process fluid has solids in suspension or is highly viscous and can foul impulse lines.
- The process fluid can solidify in impulse lines or the transmitter.
- The transmitter must be located in a separate area from a hazardous process fluid.
- The process temperature exceeds the recommended limits for the transmitter.
- For interface level and density measurements.
- The transmitter must be located in a separate area from the process for easier maintenance.

The S26 series is available with process connections for ASME or DIN pipe flanges. Extended diaphragm remote seals, suitable for connection to 2-, 3- or 4-inch resp. DN 50, DN 80 or DN 100 flanged tank nozzles or flanged tees, permit the seal diaphragm to be located flush with the inside of a tank or pipe. FDA approved fillings and compliance with 3-A Sanitary Standards are also available.

Fill fluids with FDA approval are defined as food fills and are Generally Recognized As Safe (GRAS) by the US Food and Drug Administration (FDA).

1.1 Seal system selection criteria

The application of an S26 system in direct mount or remote seal configuration to 2600T transmitters affects performance of the original device.

These effects are shown in:

- Accuracy
- Temperature effect
- Dynamic response

Accuracy

Accuracy is only marginally affected when seal diaphragm stiffness is relevant low compared with sensor stiffness. High stiffness of diaphragm associated with low URL might produce increased errors of linearity, hysteresis and long-term stability and has effect to the behavior of changing process- and environment conditions.

Physically, the stiffness of the diaphragm is defined as the ratio of change in pressure to the corresponding volume displaced. Stiffness is not linear over the maximum permissible operating range of the diaphragm. For this reason, S26 seals are designed to ensure that only the linear range is used with the relevant sensor, if the transmitter is operated in the following limits.

- Measuring range
- Static pressure
- Ambient and process temperature

The stiffness of the diaphragm is a function of material & thickness (elastic coefficient), diameter (type), convolution shape and geometry (design defined).

Temperature effect

The S26 system has an effect on temperature performance of the complete transmitter. Errors primarily affect the zero position of units. They are caused by a temperature-dependent change in volume of the fill fluids in the seal system. The change in volume must be absorbed by the seal diaphragm. Depending on the stiffness of the diaphragm, additional pressure may form in the fill fluid, resulting in a zero error.

The level of error depends on the stiffness of the seal diaphragm and the thermal expansion coefficient of the fill fluid.

Dynamic response

Application of S26 seal to transmitters increases the original time response. The amount of the increase depends on the number of elements and condition of the instrument as follows:

- Transmitter sensor range
- Number of remote seals
- Fill fluid viscosity of the S26 system applied
- Ambient and process temperature
- Capillary length

The delay introduced by the seal may be added to the time constant of the associated transmitter.

To obtain the best application solution:

- Choose the sensor code with URL closest to the application SPAN.
- Select largest diameter diaphragm seal related to URL.
- Keep the capillary length as short as possible
- Use fluids with as low as possible viscosity and minimal thermal expansion
- In vacuum applications, mount the transmitter primary 30 cm / 12 inches or more below the lower seal connection.
- When mounting two remote seals, use the identical size, capillary tube length and fill fluid for both seals.

1.2 Ordering information

The transmitter and each seal system are each identified by a product code number. The code numbers are listed on the type plate of the transmitter, and each character stands for a special product feature. Refer to ordering information for a detailed explanation of the product code numbers.

A typical example of the product code is as follows:

Transmitter product code: 265DRFSSA1AH-V1E1D3

Seal System Product Code: S265WHBCDFSBEH1

If remote seal applications not described in this data sheet are required, custom applications are available. Please allow ABB to check the existing options in this case by providing the application as well as process and ambient temperature.

The following table shows the types of standard seals described in this data sheet.

ABB can also work with you to develop a special remote seal for applications requiring individual solutions.

Please contact your local ABB office or representative for additional information.

1.3 Fill fluid properties (Table A)

Fill fluids (applications)	Id	Density at 20 °C in kg/m ³	Thermal expansion (x10 ⁻⁴ /K)	Process temperature	Pressure in kPa abs					
					20 °C (68 °F)	100 °C (212 °F)	150 °C (302 °F)	200 °C (392 °F)	250 °C (482 °F)	375 °C (707 °F)
Silicone oil	IB	924	9.8	-30 ... 250 °C (-22 ... 482 °F)	> 50	> 50	> 50	> 75	> 100	-
Silicone oil	IC	1055	8.1	-30 ... 250 °C (-22 ... 482 °F)	> 50	> 50	> 50	> 75	> 100	-
Carbon fluoride	L	1860	11	-30 ... 150 °C (-22 ... 302 °F)	> 100	> 100	> 100	-	-	-
High temperature oil	SH	1070	7.7	-10 ... 375 °C (14 ... 707 °F)	> 50	> 50	> 50	> 75	> 100	> 100
White oil	WB	849	7.9	-6 ... 200 °C (21 ... 392 °F)	> 50	> 100	> 100	> 100	> 100	-
Silicone oil for vacuum application	IC-V	1055	8.1	-30 ... 200 °C (-22 ... 392 °F)	> 0.5	> 2.5	> 3.8	> 5.0	-	-



Important

Seals with diaphragm made of Tantalum should not be used with temperatures more than 220°C.

Seals dimensions on the following pages are in mm (inch).

2 S265W Model Wafer Remote Seal

The wafer remote seal is designed to be clamped between two ASME or DIN raised face flanges. The diaphragm side of the seal faces the process flange and a blind back-up flange is used on the other side of the seal.

Only gaskets manufactured from soft materials may be used with remote seals whose diaphragms and sealing surface is made of tantalum.

2.1 Mounting examples

Mounting examples and types of sealing surfaces for DN50 / DN80 or ASME 2 inch / 3 inch remote seals

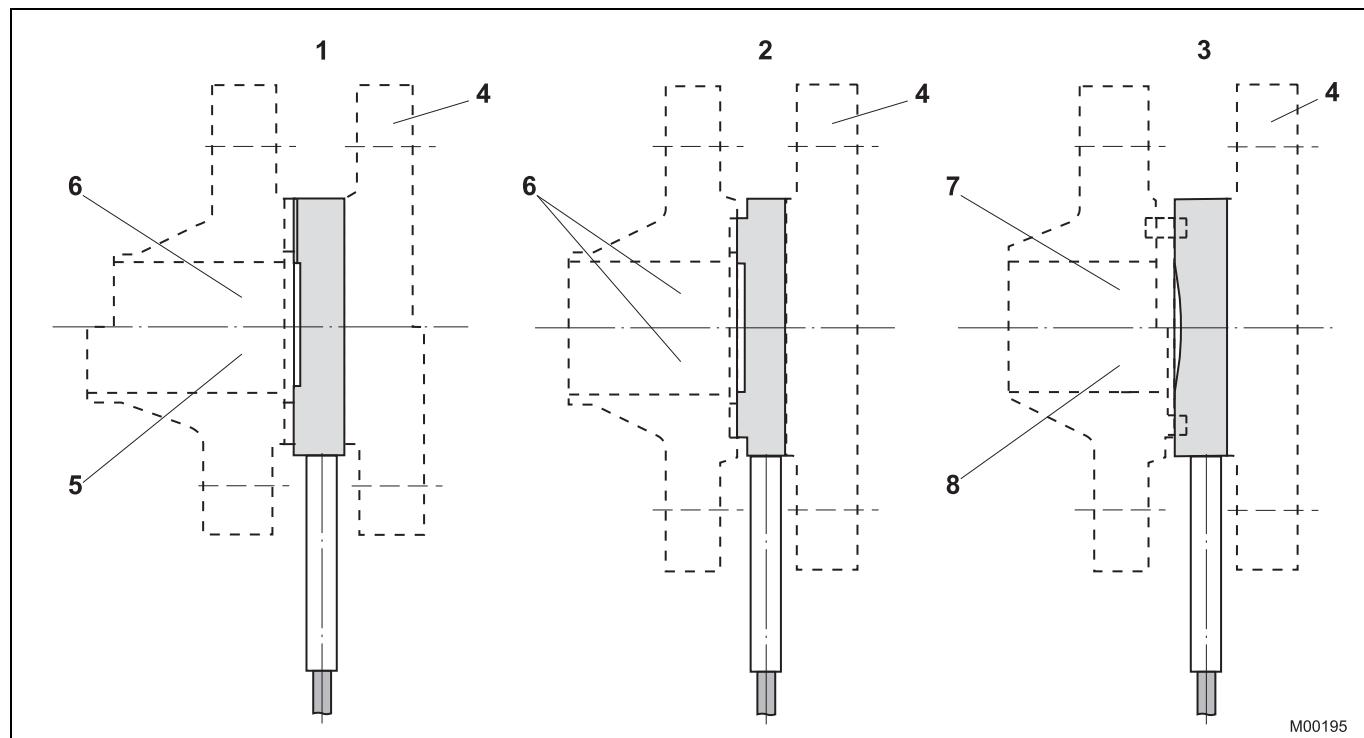


Fig. 1

- | | |
|---|-------------------------------|
| 1 Form B2 acc. to EN 1092 (DIN 2526-E)
Form RF (ASME B 16.5) | 4 Blind flange |
| 2 Form E acc. to EN 1092 (DIN 2513 - V13) | 5 ASME application |
| 3 Form D acc. to EN 1092 (DIN 2512 - N) | 6 DIN application |
| | 7 DIN application with groove |
| | 8 DIN application with tongue |

2.2 Seal dimensions

2.2.1 Wafer remote seals

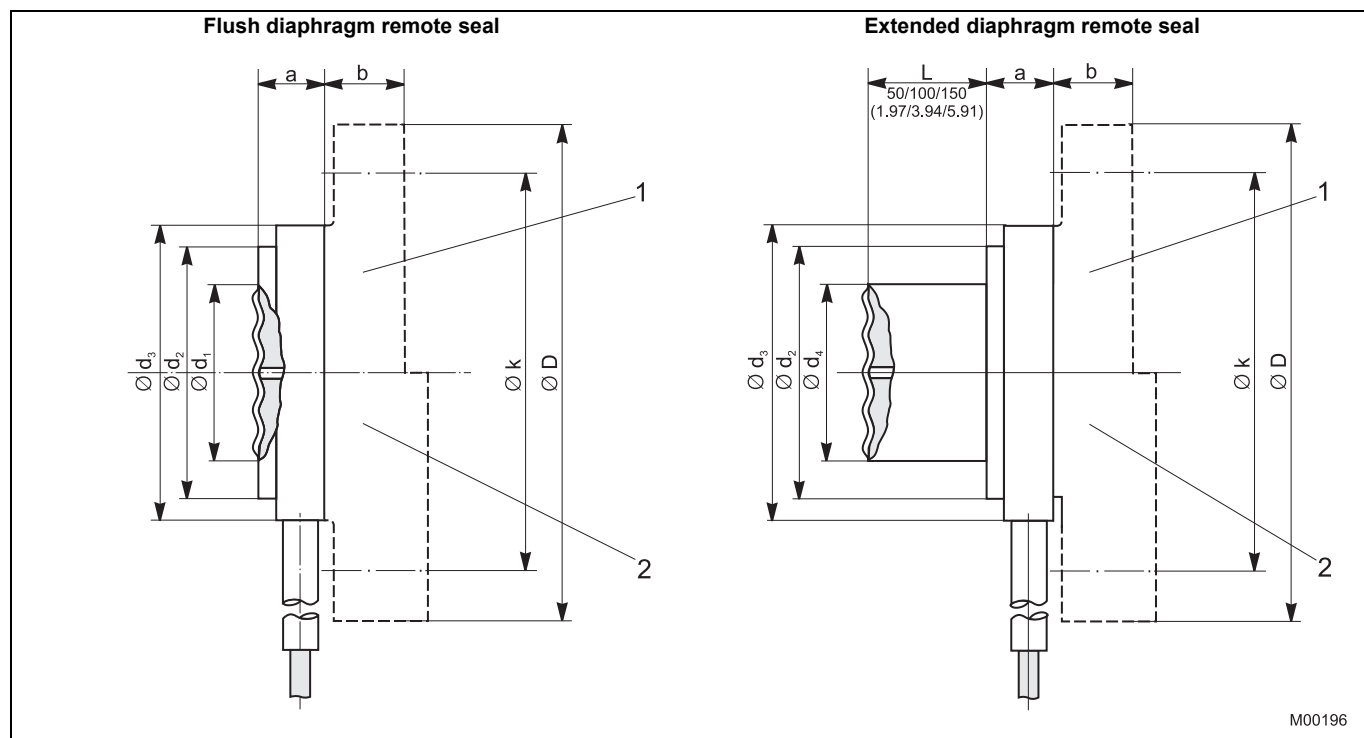


Fig. 2

1 Blind flange, DIN application

2 Blind flange, ASME application

2.2.2 Wafer seal dimensions

Dimensions in mm (inch)

Size	Sealing surface	a	Ø d ₁	Ø d ₂	Ø d ₃	Ø d ₄	Weight in kg (approx.)	
							Flush diaphragm	With extended diaphragm
DN 50	EN 1092_B2 (DIN 2526-E)	18 (0.71)	57 (2.24)	-	102 (4.02)	48.3 (1.9)	1.5	2
DN 50	EN 1092_E (DIN 2513-V13)	18 (0.71)	57 (2.24)	87 (3.42)	102 (4.02)	48.3 (1.9)	1.5	2
DN 50	EN 1092_D (DIN 2512-N)	18 (0.71)	57 (2.24)	-	102 (4.02)	48.3 (1.9)	1.5	2
2 in	Form RF (ASME B 16.5 / CL 150 ... 2500)	18 (0.71)	57 (2.24)	-	102 (4.02)	48.3 (1.9)	1.5	2
DN 80	EN 1092_B2 (DIN 2526-E)	18 (0.71)	78 (3.07)	-	138 (5.43)	73 (2.87)	2.5	3.0
DN 80	EN 1092_E (DIN 2513-V13)	18 (0.71)	78 (3.07)	120 (4.72)	138 (5.43)	73 (2.87)	2.5	3.0
DN 80	EN 1092_D (DIN 2512-N)	18 (0.71)	78 (3.07)	-	138 (5.43)	73 (2.87)	2.5	3.0
3 in	Form RF (ASME B 16.5 / CL 150)	18 (0.71)	78 (3.07)	-	127 (5)	73 (2.87)	2	2.5
3 in	Form RF (ASME B 16.5 / CL 300 ... 2500)	18 (0.71)	78 (3.07)	-	138 (5.43)	73 (2.87)	3	3.5

2.2.3 Wafer connection dimensions, dimensions in mm (inch)

Information on flange design (not supplied)

Flange type		Ø k	Ø D	Screws required		b
				Number	Ø bore hole	
DN 50	PN 16 / 40	125 (4.92)	165 (6.5)	4	18 (0.71)	18/20 (0.71/0.79)
DN 50	PN 63	135 (5.31)	180 (7.09)	4	22 (0.87)	26 (1.02)
DN 50	PN 100	145 (5.71)	195 (7.68)	4	26 (1.02)	28 (1.1)
2 in	150 psi	120.6 (4.75)	152.4 (6)	4	19.1 (0.75)	19 (0.75)
2 in	300 psi	127 (5)	165.1 (6.5)	8	19.1 (0.75)	22.2 (0.87)
2 in	600 psi	127 (5)	165.1 (6.5)	8	19.1 (0.75)	25.4 (1)
2 in	1500 psi	165.1 (6.5)	215.9 (8.5)	8	25.4 (1.00)	38.1 (1.5)
DN 80	PN 16 / 40	160 (6.3)	200 (7.87)	8	18 (0.71)	20/24 (0.79/0.94)
DN 80	PN 63	170 (6.69)	215 (8.46)	8	22 (0.87)	28 (1.1)
DN 80	PN 100	180 (7.09)	230 (9.06)	8	26 (1.02)	32 (1.26)
3 in	150 psi	152.4 (6)	190.5 (7.5)	4	19.1 (0.75)	23.8 (0.94)
3 in	300 psi	168.3 (6.63)	209.5 (8.25)	8	22.4 (0.88)	28.6 (1.13)
3 in	600 psi	168.3 (6.63)	209.5 (8.25)	8	22.4 (0.88)	31.8 (1.25)
3 in	1500 psi	203.3 (8)	266.7 (10.5)	8	31.8 (1.25)	47.6 (1.87)

**Important**

Gasket and fixing accessories not supplied.

Mounting with capillary tube.

2.3 Technical data

Maximum Working Pressure

Flush diaphragm wafer remote seals

- Acc. to DIN from PN 10 bar to PN 400 bar
- Acc. to ASME from 150 psi to 2500 psi

Extended diaphragm remote seal

- Acc. to DIN from PN 10 bar to PN 100 bar
- Acc. to ASME from 150 psi to 600 psi but not higher than the load capacity of the flange (not supplied)

Vacuum Service

Same as fill fluid limits. Refer to table A.

Process Temperature Limits

Same as fill fluid limits. Refer to table A.

- 220 °C (428 °F) for tantalum diaphragm.
- 150 °C (302 °F) for use with FEP anti-stick coating.

2.4 Temperature effect

The following table shows the temperature effect for a 20 K (36 °F) change, detailed separately for:

- the seal (one element)
- the capillary tube per meter
- the transmitter (in addition to the transmitter data sheet) when filling IB silicone oil (for models 265Dx) or IC silicone oil (for models 265Gx/Ax) and stainless steel diaphragm materials.

When using a different filling than silicone oil, the errors can be multiplied by the quotient of thermal expansion coefficient of actual filling divided by the thermal expansion coefficient of silicone oil (filling X / silicone oil). (See table "Fill fluid properties".)



Important

The errors provided in the table can be divided by 4 when using the identical seal on both sides.

S265W Wafer remote seal, connected to 265DR

Additional effect for each 20 K (36 °F) temperature change

	Size	System (sensor) error			Capillary error per meter			Seal error		
		kPa	mbar	in H ₂ O	kPa	mbar	in H ₂ O	kPa	mbar	in H ₂ O
Flush diaphragm	2 in / DN 50	0.065	0.65	0.26	0.03	0.3	0.12	0.07	0.7	0.28
Flush diaphragm	3 in / DN 80	0.04	0.4	0.16	0.02	0.2	0.08	0.04	0.4	0.16
Extended diaphragm	2 in / DN 50	0.08	0.8	0.32	0.035	0.35	0.14	0.16	1.6	0.64
Extended diaphragm	3 in / DN 80	0.015	0.15	0.06	0.008	0.08	0.032	0.02	0.2	0.08

265W Wafer remote seal connected to 265GR/AR

Additional effect for each 20 K (36 °F) temperature change

	Size	System (sensor) error			Capillary error per meter			Seal error		
		kPa	mbar	in H ₂ O	kPa	mbar	in H ₂ O	kPa	mbar	in H ₂ O
Flush diaphragm	2 in / DN 50	0.03	0.3	0.12	0.03	0.3	0.12	0.07	0.7	0.28
Flush diaphragm	3 in / DN 80	0.02	0.2	0.08	0.02	0.2	0.08	0.04	0.4	0.16
Extended diaphragm	2 in / DN 50	0.04	0.4	0.16	0.035	0.35	0.14	0.16	1.6	0.64
Extended diaphragm	3 in / DN 80	0.01	0.1	0.04	0.008	0.08	0.032	0.02	0.2	0.08

2.5 Ordering information

Wafer remote seal		Variant digit No.	1 - 6	7	8	9	10	11	Code			
S265W		Catalog No.	S265W-									
Transmitter side of connection												
High side - bottom				H								
Low side - bottom				L								
Size	Pressure rating, without ext. diaphr.	Pressure rating, with ext. diaphr.										
2 in	ASME CL 150 ... CL 2500	ASME CL 150 ... CL 600		B								
3 in	ASME CL 150	ASME CL 150		N								
3 in	ASME CL 300 ... CL 2500	ASME CL 300 ... CL 600		C								
DN 50	PN 10 ... PN 400	PN 10 ... PN 100		E								
DN 80	PN 10 ... PN 400	PN 10 ... PN 100		F								
Seat finish - DN 50 / 2 in												
Form RF - raised face (ASME B 16.5)				1)		E						
EN 1092 - B2 (DIN 2526 - Form E) (PN 10 ... PN 400)				2)		S						
EN 1092 - E (DIN 2513-V13) (PN 10 ... PN 100)				2)		M						
EN 1092 - D (DIN 2512-N) (PN 10 ... PN 160)				2)		N						
Seat finish - DN 80 / 3 in												
Form RF - raised face (ASME B 16.5)				1)		E						
EN 1092 - B2 (DIN 2526 - Form E) (PN 10 ... PN 400)				2)		S						
EN 1092 - E (DIN 2513-V13) (PN 10 ... PN 100)				2)		M						
EN 1092 - D (DIN 2512-N) (PN 10 ... PN 160)				2)		N						
Extensions length / Material - DN 50 / 2 in												
Flush						F						
50 mm (2 in) AISI 316L ss						1						
50 mm (2 in) Hastelloy C276						2						
100 mm (4 in) AISI 316L ss						3						
100 mm (4 in) Hastelloy C276						4						
150 mm (6 in) AISI 316L ss						5						
150 mm (6 in) Hastelloy C276						6						
Extensions length / Material - DN 80 / 3 in												
Flush						F						
50 mm (2 in) AISI 316L ss						1						
50 mm (2 in) Hastelloy C276						2						
100 mm (4 in) AISI 316L ss						3						
100 mm (4 in) Hastelloy C276						4						
150 mm (6 in) AISI 316L ss						5						
150 mm (6 in) Hastelloy C276						6						
Diaphragm material - DN 50 / 2 in												
AISI 316L ss				NACE	3)		S					
Hastelloy C276				NACE	4) 6)		H					
Tantalum				NACE	5) 6)		T					
AISI 316L ss with FEP anti-stick coating				NACE	5) 6)		1					
Hastelloy C276 with FEP anti-stick coating				NACE	5) 6)		2					
Diaphragm material - DN 80 / 3 in												
AISI 316L ss				NACE	3)		S					
Hastelloy C276				NACE	4)		H					
Tantalum				NACE	5) 6)		T					
AISI 316L ss with FEP anti-stick coating				NACE	5) 6)		1					
Hastelloy C276 with FEP anti-stick coating				NACE	5) 6)		2					

1) Not available with Size code E, F

Continued on next page

2) Not available with Size code B, N, C

3) Not available with Extensions length / Material code 2, 4, 6

4) Not available with Extensions length / Material code 1, 3, 5

5) Not available with Extensions length / Material code 1, 2, 3, 4, 5, 6

6) Not available with Seat finish code N

2.6 Ordering information (continued)

Wafer remote seal S265W	Variant digit No.										1 - 6		10	11	12	13	14	Code			
	Catalog No.										S265W-										
Capillary protection																					
AISI 316 ss armoured																A					
AISI 316 ss armoured with PVC protective cover																B					
price per meter																					
Capillary length																					
1 m (3 ft)																A					
2 m (7 ft)																C					
4 m (13 ft)																G					
6 m (20 ft)																L					
8 m (27 ft)																Q					
11 m (37 ft)																W					
16 m (53 ft)																V					
Special length between 1 m and 16 m																					
basic price of the next longer standard length plus an extra fee																Z					
Fill Fluid																					
Silicone oil																					
Carbon fluoride																7)	S				
Silicone oil for high temperature																	N				
White oil (FDA approved)																8)	H				
Silicone oil for vacuum proof design																	W				
																	L				

7) Suitable for oxygen applications

8) Suitable for food applications

Hastelloy is a trademark of Cabot Corporation

Monel is a trademark of International Nickel Co.

3 S265F Model Flanged Flush and Extended Diaphragm Remote Seal

The flush and extended diaphragm remote seal is designed to connect to ASME or DIN flanged pipe fitting.

3.1 Seal dimensions

3.1.1 Flush diaphragm remote seals

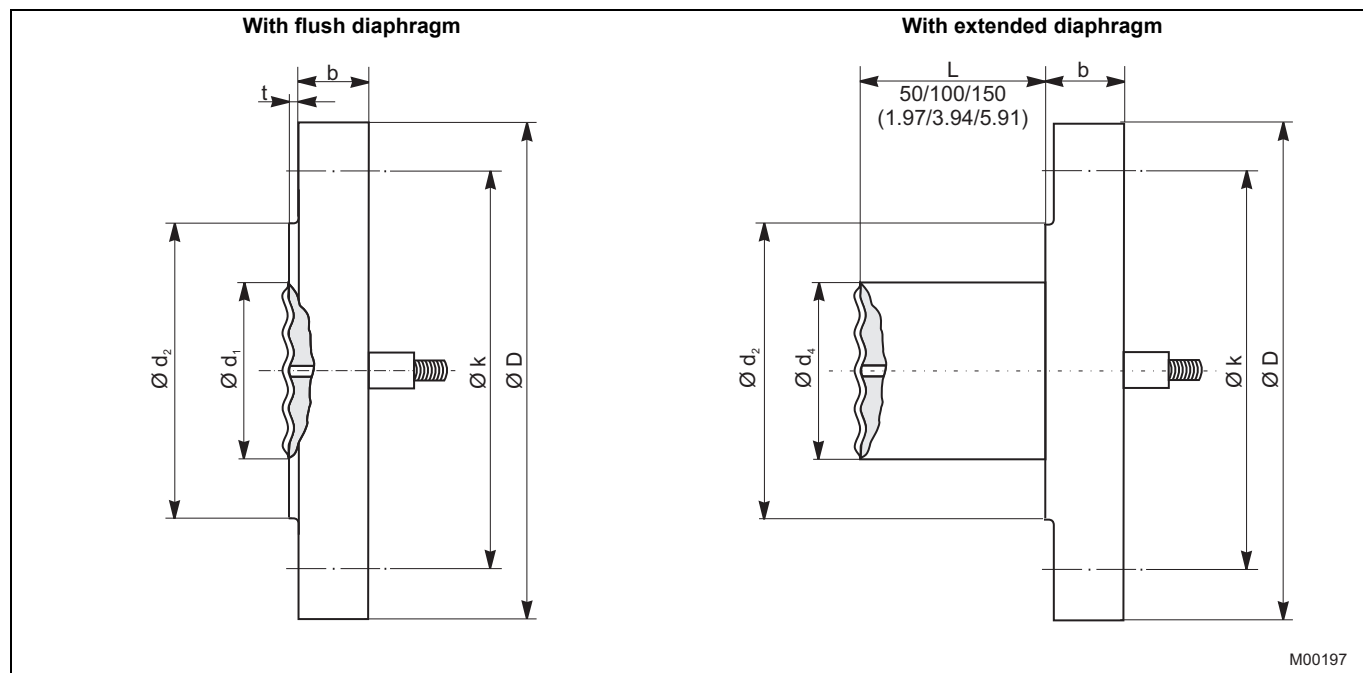


Fig. 3

3.1.2 Form V13 sealing surface

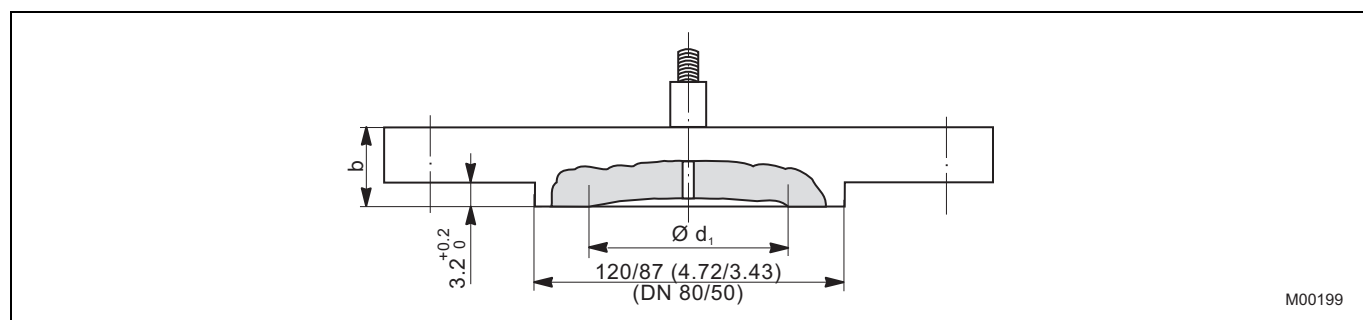


Fig. 4

3.1.3 Sealing surface

Form RF (ASME B 16.5), EN 1092-B2 (DIN 2526-E), EN 1092-D (DIN 2512-N)

Measurements in mm/inches

Size	Pressure rating	Ø D	Ø k	Extension Ø d ₄	Ø d ₁	Ø d ₂
DN 50	PN 16 / 40	165 (6.50)	125 (4.92)	48,3 (1.9)	57 (2.24)	102 (4.02)
DN 50	PN 63	180 (7.09)	135 (5.31)	48,3 (1.9)	57 (2.24)	102 (4.02)
DN 50	PN 100	195 (7.68)	145 (5.71)	48,3 (1.9)	57 (2.24)	102 (4.02)
DN 80	PN 16 / 40	200 (7.87)	160 (6.30)	73 (2.87)	75 (2.95)	138 (5.43)
DN 80	PN 63	215 (8.46)	170 (6.69)	73 (2.87)	75 (2.95)	138 (5.43)
DN 80	PN 100	230 (9.06)	180 (7.09)	73 (2.87)	75 (2.95)	138 (5.43)
DN 100	PN 16	220 (8.66)	210 (8.27)	94 (3.70)	89 (3.50) ¹⁾	188 (7.40)
2 in	Class 150	152.4 (6.00)	120.6 (4.75)	48,3 (1.9)	57 (2.24)	92.1 (3.63)
2 in	Class 300	165.1 (6.50)	127 (5.00)	48,3 (1.9)	57 (2.24)	92.1 (3.63)
2 in	Class 600	165.1 (6.50)	127 (5.00)	48,3 (1.9)	57 (2.24)	92.1 (3.63)
3 in	Class 150	190.5 (7.50)	152.4 (6.00)	73 (2.87)	75 (2.95)	127 (5.00)
3 in	Class 300	209.5 (8.25)	168.3 (6.63)	73 (2.87)	75 (2.95)	127 (5.00)
3 in	Class 600	209.5 (8.25)	168.3 (6.63)	73 (2.87)	75 (2.95)	127 (5.00)
4 in	Class 150	230 (9.06)	190.5 (7.50)	94 (3.70)	89 (3.50)	158 (6.22)

Size	Pressure rating	t	b	Screws required		Weight in kg	
				Number	Ø bore hole	Flush diaphragm	With extended diaphragm
DN 50	PN 16 / 40	2 (0.08)	20 (0.79)	4	18 (0.71)	3,3	4
DN 50	PN 63	2 (0.08)	26 (1.02)	4	22 (0.87)	4,5	5,2
DN 50	PN 100	2 (0.08)	28 (1.10)	4	26 (1.02)	5,8	6,5
DN 80	PN 16 / 40	2 (0.08)	24 (0.94)	8	18 (0.71)	5,8	7,5
DN 80	PN 63	2 (0.08)	28 (1.10)	8	22 (0.87)	6,9	8,6
DN 80	PN 100	2 (0.08)	32 (1.26)	8	26 (1.02)	9,4	11,1
DN 100	PN 16	2 (0.08)	22 (0.87)	8	18 (0.71)	5,9	6,8
2 in	Class 150	1.6 (0.06)	19,1 (0.75)	4	19.1 (0.75)	2,3	4
2 in	Class 300	1.6 (0.06)	22,4 (0.88)	8	19.1 (0.75)	3,7	5,4
2 in	Class 600	6.35 (0.25)	25,4 (1.0)	8	19.1 (0.75)	4,5	6,2
3 in	Class 150	1.6 (0.06)	22,2 (0.87)	4	19.1 (0.75)	5,3	7
3 in	Class 300	1.6 (0.06)	28,4 (1.12)	8	22.4 (0.88)	7,3	9
3 in	Class 600	6.35 (0.25)	31,8 (1.25)	8	22.4 (0.88)	9,1	10,8
4 in	Class 150	1.6 (0.06)	24 (0.94)	8	19.1 (0.75)	7,7	8,6

¹⁾ not available for form V13 sealing surface

3.2 Technical data

Maximum Working Pressure

DIN PN 16/PN 40: 4 MPa, 40 bar, 580 psi

DIN PN 63: 6.3 MPa, 63 bar, 913 psi

DIN PN 100: 10 MPa, 100 bar, 1450 psi

Standard temperature 50 °C (122 °F); as temperature increases the permissible pressure load capacity decreases acc. to EN 1092-1

ASME CL 150: 1.59 MPa, 15.9 bar, 230 psi

ASME CL 300: 4.14 MPa, 41.4 bar, 600 psi

ASME CL 600: 8.27 MPa, 82.7 bar, 1200 psi

Standard temperature 38 °C (100 °F); as temperature increases the permissible pressure load capacity decreases acc. to ASME B16.5

Vacuum Service

Same as fill fluid limits. Refer to table A.

Process Temperature Limits

Same as fill fluid limits. Refer to table A.

- 220 °C (428 °F) for tantalum diaphragm.
- 150 °C (302 °F) for use with FEP anti-stick coating.

3.3 Temperature effect

The following table shows the temperature effect for a 20 K (36 °F) change, detailed separately for:

- the seal (one element)
- the capillary tube per meter
- the transmitter (in addition to the transmitter data sheet) when filling IB silicone oil (for models 265Dx) or IC silicone oil (for models 265Gx/Ax) and stainless steel diaphragm materials.

When using a different filling than silicone oil, the errors can be multiplied by the quotient of thermal expansion coefficient of actual filling divided by the thermal expansion coefficient of silicone oil (filling X / silicone oil). (See table "Fill fluid properties".)



Important

The errors provided in the table can be divided by 4 when using the identical seal on both sides.

S265F Flanged remote seal, connected to 265DR

Additional effect for each 20 K (36 °F) temperature change

	Size	System (sensor) error			Capillary error per meter			Seal error		
		kPa	mbar	in H ₂ O	kPa	mbar	in H ₂ O	kPa	mbar	in H ₂ O
Flush diaphragm	2 in / DN 50	0.035	0.35	0.14	0.015	0.15	0.06	0.06	0.6	0.24
Flush diaphragm	3 in / DN 80	0.015	0.15	0.06	0.008	0.08	0.032	0.02	0.2	0.08
Flush diaphragm	4 in / DN 100	0.02	0.2	0.08	0.008	0.08	0.032	0.03	0.3	0.12
Extended diaphragm	2 in / DN 50	0.08	0.8	0.32	0.035	0.35	0.14	0.16	1.6	0.64
Extended diaphragm	3 in / DN 80	0.015	0.15	0.06	0.008	0.08	0.032	0.02	0.2	0.08
Extended diaphragm	4 in / DN 100	0.02	0.2	0.08	0.008	0.08	0.032	0.03	0.3	0.12

S265F Flanged remote seal, connected to 265GR/AR

Additional effect for each 20 K (36 °F) temperature change

	Size	System (sensor) error			Capillary error per meter			Seal error		
		kPa	mbar	in H ₂ O	kPa	mbar	in H ₂ O	kPa	mbar	in H ₂ O
Flush diaphragm	2 in / DN 50	0.02	0.2	0.08	0.015	0.15	0.06	0.06	0.6	0.24
Flush diaphragm	3 in / DN 80	0.01	0.1	0.04	0.008	0.08	0.032	0.02	0.2	0.08
Flush diaphragm	4 in / DN 100	0.01	0.1	0.04	0.008	0.08	0.032	0.03	0.3	0.12
Extended diaphragm	2 in / DN 50	0.04	0.4	0.16	0.035	0.35	0.14	0.16	1.6	0.64
Extended diaphragm	3 in / DN 80	0.01	0.1	0.04	0.008	0.08	0.032	0.02	0.2	0.08
Extended diaphragm	4 in / DN 100	0.01	0.1	0.04	0.008	0.08	0.032	0.03	0.3	0.12

3.4 Ordering information

Flanged remote seal		Variant digit No.	1 - 6	7	8	9	10	Code			
S265F		Catalog No.	S265F-								
Transmitter side of connection											
High side - bottom				H							
Low side - bottom				L							
Size / Mounting flange rating											
2 in	ASME CL 150			A							
2 in	ASME CL 300			D							
2 in	ASME CL 600			G							
3 in	ASME CL 150			B							
3 in	ASME CL 300			E							
3 in	ASME CL 600			H							
4 in	ASME CL 150			C							
DN 50	DIN PN 16/40			M							
DN 50	DIN PN 63			P							
DN 50	DIN PN 100			R							
DN 80	DIN PN 16/40			L							
DN 80	DIN PN 63			Q							
DN 80	DIN PN 100			S							
DN 100	DIN PN 16			T							
Mounting flange material / Seat finish											
AISI 316 ss	Form RF - (ASME B 16.5)	1)		E							
AISI 316 ss	EN 1092 - B2 (DIN 2526 - Form E)	2)		S							
AISI 316 ss	EN 1092 - B2 (DIN 2526 - Form D)	3)		4							
AISI 316 ss	EN 1092 - E (DIN 2513 - V13)	2)		M							
AISI 316 ss	EN 1092 - D (DIN 2512 - N)	2)		N							
Extensions length / Material - DN 50 / 2 in											
Flush				F							
50 mm (2 in)	AISI 316L ss			1							
50 mm (2 in)	Hastelloy C276			2							
100 mm (4 in)	AISI 316L ss			3							
100 mm (4 in)	Hastelloy C276			4							
150 mm (6 in)	AISI 316L ss			5							
150 mm (6 in)	Hastelloy C276			6							
Extensions length / Material - DN 80 / 3 in											
Flush				F							
50 mm (2 in)	AISI 316L ss			1							
50 mm (2 in)	Hastelloy C276			2							
100 mm (4 in)	AISI 316L ss			3							
100 mm (4 in)	Hastelloy C276			4							
150 mm (6 in)	AISI 316L ss			5							
150 mm (6 in)	Hastelloy C276			6							
Extensions length / Material - DN 100 / 4 in											
Flush				F							
50 mm (2 in)	AISI 316L ss			1							
100 mm (4 in)	AISI 316L ss			3							
150 mm (6 in)	AISI 316L ss			5							

1) Not available with Size / Mounting flange rating code M, P, R, L, Q, S, T, U

2) Not available with Size / Mounting flange rating code A, D, G, B, E, H, C, T

3) Only available with Size / Mounting flange rating code T

3.5 Ordering information (continued)

Flanged remote seal		Variant digit No.	1 - 6	11	12	13	14	Code			
S265F		Catalog No.	S265F-								
Diaphragm material - Form RF / EN 1092-B2 (DIN 2526-Form E)											
AISI 316L ss	NACE	4)		S							
Hastelloy C276	NACE	5)		H							
Tantalum	NACE	6) 7)		T							
AISI 316L ss with FEP anti-stick coating	NACE	6) 7)		1							
Hastelloy C276 with FEP anti-stick coating	NACE	6) 7)		2							
Diaphragm material - EN 1092 - E (DIN 2513-V13)											
AISI 316L ss	NACE	4)		S							
Hastelloy C276	NACE	5)		H							
Tantalum	NACE	6) 7)		T							
AISI 316L ss with FEP anti-stick coating	NACE	6) 7)		1							
Hastelloy C276 with FEP anti-stick coating	NACE	6) 7)		2							
Diaphragm material - EN 1092 - D (DIN 2512-N)											
AISI 316L ss	NACE	4)		S							
Hastelloy C276	NACE	5)		H							
Capillary protection											
AISI 316 ss armoured					A						
AISI 316 ss armoured with PVC protective cover				price per meter	B						
Capillary length											
1 m (3 ft)					A						
2 m (7 ft)					C						
4 m (13 ft)					G						
6 m (20 ft)					L						
8 m (27 ft)					Q						
11 m (37 ft)					W						
16 m (53 ft)					V						
Special length between 1 m and 16 m											
basic price of the next longer standard length plus an extra fee					Z						
Fill Fluid											
Silicone oil					S						
Carbon fluoride				8)	N						
Silicone oil for high temperature					H						
White oil (FDA approved)				9)	W						
Silicone oil for vacuum proof design					L						

4) Not available with Extensions length / Material code 2, 4, 6

5) Not available with Extensions length / Material code 1, 3, 5

6) Not available with Extensions length / Material code 1, 2, 3, 4, 5, 6

7) Not available with Mounting flange material / Seat finish code N

8) Suitable for oxygen applications

9) Suitable for food applications

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4 S265M model off-line flanged connection remote seal

The off-line flanged connection remote seals are designed to connect directly to ASME or DIN flanged tank nozzle.

4.1 Seal dimensions

4.1.1 Remote seal with flush diaphragm DN 25/ DN 1 in

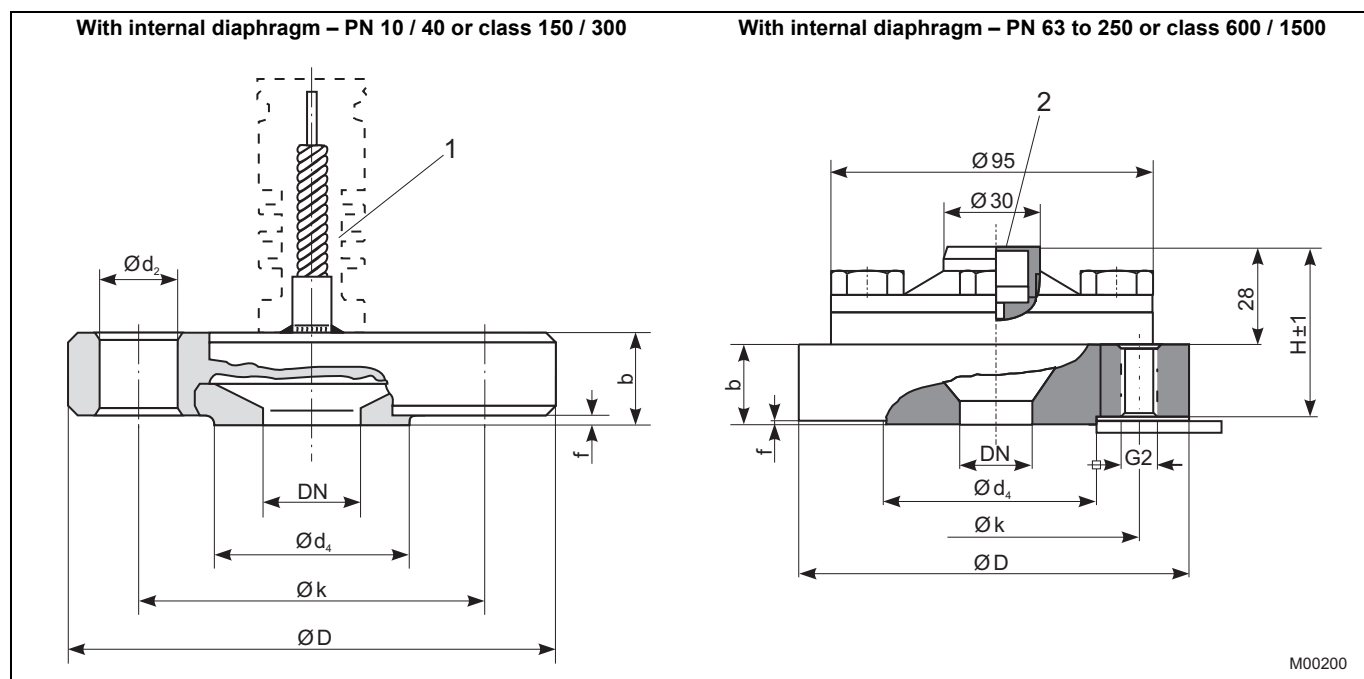


Fig. 5

1 Optional direct mounting

2 Flexible capillary tube possible

4.1.2 Process connection acc. to EN 1092-1 Form B1 / DIN 2501 Form D

Measurements in mm/inches

Size	Pressure	D	k	d_4	d_2	b	f	H	G2	Weight in kg
DN 25	PN 10/40	115 (4.53)	85 (3.35)	68 (2.68)	14 (0.55)	22 (0.87)	2 (0.08)	-	-	1,5
DN 25	PN 63/100	140 (5.51)	100 (3.94)	68 (2.68)	-	24 (0.94)	2 (0.08)	52 (2.05)	4 x M16	3,2
	PN 160	140 (5.51)	100 (3.94)	68 (2.68)	-	28 (1.10)	2 (0.08)	52 (2.05)	4 x M16	3,6
	PN 250	150 (5.91)	105 (4.13)	68 (2.68)	-	28 (1.10)	2 (0.08)	56 (2.20)	4 x M20	4,0

4.1.3 Process connection acc. to ASME B 16.5, RF

Measurements in mm/inches

Size	Pressure	D	k	d_4	d_2	b	f	H	G2 UNC	Weight in kg
1 in	Class 150	110 (4.33)	79,5 (3.13)	51 (2.00)	16 (0.63)	22 (0.87)	2 (0.08)	-	-	1,4
	Class 300	125 (4.92)	89 (3.50)	51 (2.00)	20 (0.79)	22 (0.87)	2 (0.08)	-	-	1,7
1 in	Class 600	125 (4.92)	89 (3.50)	51 (2.00)	-	25 (0.98)	7 (0.28)	53 (2.09)	4 x 5/8 in	2,3
	Class 1500	150 (5.91)	101,5 (4.00)	51 (2.00)	-	36 (1.42)	7 (0.28)	64 (2.52)	4 x 7/8 in	4,8

4.2 Technical data

Maximum Working Pressure

DIN PN 10/PN 40: 4 MPa, 40 bar, 580 psi

DIN PN 63/PN 100: 10 MPa, 100 bar, 1450 psi

DIN PN 160: 16 MPa, 160 bar, 2320 psi

DIN PN 250: 25 MPa, 250 bar, 3625 psi

Standard temperature 50 °C (122 °F); as temperature increases the permissible pressure load capacity decreases acc. to EN 1092-1

ASME CL 150: 1.59 MPa, 15.9 bar, 230 psi

ASME CL 300: 4.14 MPa, 41.4 bar, 600 psi

ASME CL 600: 8.27 MPa, 82.7 bar, 1200 psi

ASME CL 1500: 20.68 MPa, 206.8 bar, 3000 psi

Standard temperature 38 °C (100 °F); as temperature increases the permissible pressure load capacity decreases acc. to ASME B16.5

Vacuum Service

Same as fill fluid limits. Refer to table A.

Process Temperature Limits

Same as fill fluid limits. Refer to table A.

Same as fill fluid limits but not greater than 250 °C (482 °F)

S265M off-line remote seal, connected to 265GR/AR

Additional effect for each 20 K (36 °F) temperature change

4.3 Temperature effect

The following table shows the temperature effect for a 20 K (36 °F) change, detailed separately for:

- the seal (one element)
- the capillary tube per meter
- the transmitter (in addition to the transmitter data sheet) when filling IC silicone oil (for models 265Gx/Ax) and stainless steel diaphragm materials.

Size	System (sensor) error			Capillary error per meter			Seal error		
	kPa	mbar	in H ₂ O	kPa	mbar	in H ₂ O	kPa	mbar	in H ₂ O
1 in / DN 25	0.025	0.25	0.1	0.025	0.25	0.1	0.06	0.6	0.24

4.4 Ordering information

Mini-flanged remote seal		Variant digit No.	1 - 6	7	8	9	10	11	12	13	Code			
S265M		Catalog No.	S265M-											
Transmitter side of connection				H										
High side - bottom														
Size / Mounting flange rating														
1 in	ASME CL 150			A										
1 in	ASME CL 300			C										
1 in	ASME CL 600			E										
1 in	ASME CL 1500			K										
DN 25	DIN PN 10/40			H										
DN 25	DIN PN 63/100			L										
DN 25	DIN PN 160			T										
DN 25	DIN PN 250			V										
Mounting flange material / Seat finish														
AISI 316 ss	Form RF - raised face (ASME B 16.5)	NACE	1)	E										
AISI 316 ss	EN 1092 - B1 (DIN 2526 - Form D)	NACE	2)	4										
AISI 316 ss	EN 1092 - D (DIN 2512 - N)	NACE	3)	N										
Diaphragm material														
AISI 316L ss	NACE			S										
Capillary protection														
AISI 316 ss armoured								A						
AISI 316 ss armoured with PVC protective cover								B						
price per meter														
Capillary length														
1 m (3 ft)								A						
2 m (7 ft)								C						
4 m (13 ft)								G						
6 m (20 ft)								L						
Special length between 1 m and 6 m														
basic price of the next longer standard length plus an extra fee								Z						
Fill Fluid														
Silicone oil								S						
Silicone oil for vacuum proof design								L						

1) Not available with Size / Mounting flange rating code H, L, T, V

2) Not available with Size / Mounting flange rating code A, C, E, K

3) Not available with Size / Mounting flange rating code A, C, E, K, L, T, V

5 S265J Model Inline Remote Seal (without flanges)

5.1 Seal dimensions

5.1.1 Inline Remote Seal (without flanges)

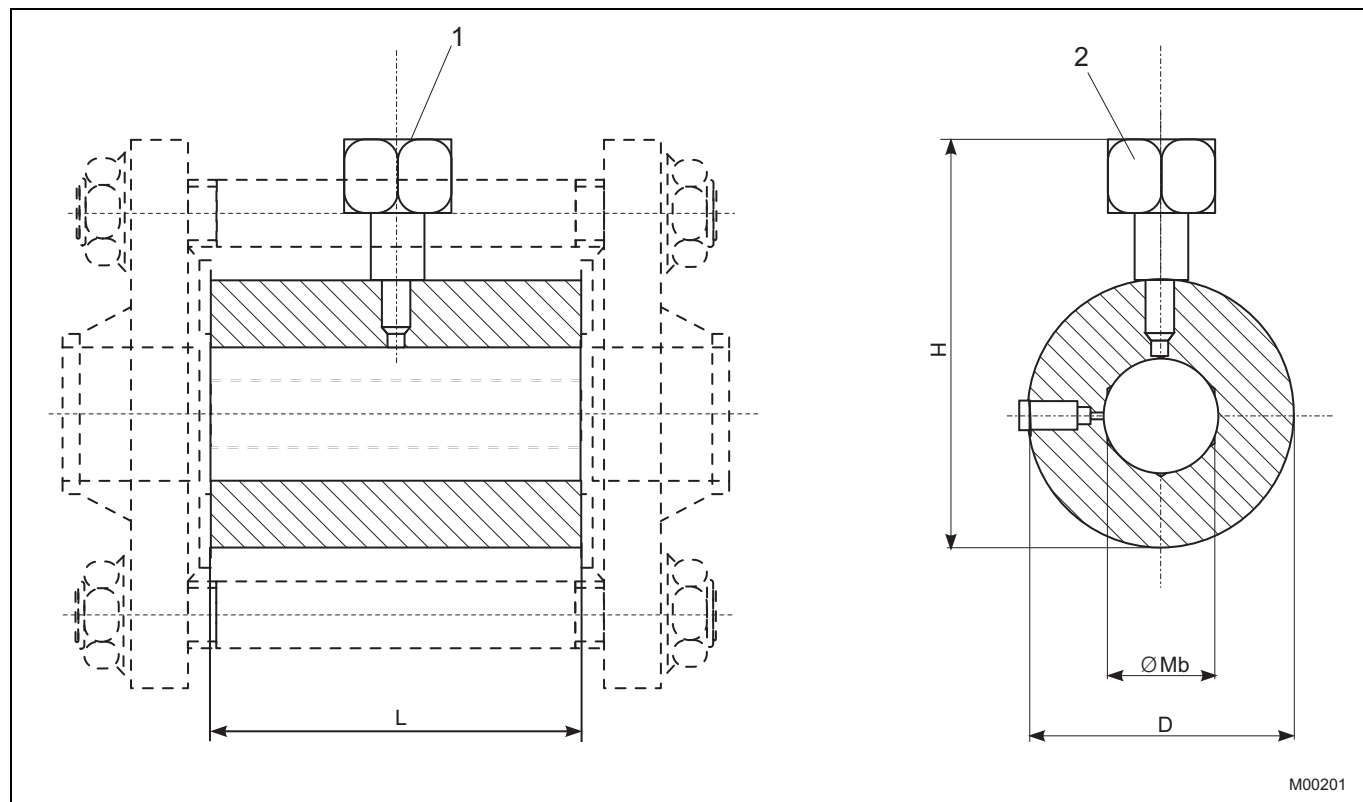


Fig. 6

1 Flexible capillary tube possible

2 Wrench size, SW 27

5.1.2 Process connection acc. to EN 1092-1 / ASME B 16.5

Measurements in mm/inches

Size	Pressure	D	L	Mb	Weight in kg
1 in / DN 25	PN 6 to PN 100 150 psi to 2500 psi	63 (2.48)	60 (2.36)	28,5 (1.12)	1,4
1 ½ in / DN 40	PN 6 to PN 100 300 psi to 2500 psi	85 (3.35)	60 (2.36)	43 (1.69)	2,2
2 in / DN 50	PN 6 to PN 100 150 psi to 2500 psi	95 (3.74)	60 (2.36)	54,5 (2.15)	2,5
3 in / DN 80	PN 6 to PN 100 150 psi to 2500 psi	130 (5.12)	60 (2.36)	82,5 (3.25)	4,0

5.2 Technical data

Maximum Working Pressure

DIN-compliant from PN 6 bar to PN 100 bar (higher pressure stages on request), ASME-compliant from 150 (300) psi to 2500 psi, but not higher than the rating of the mounting flange (not supplied).

Vacuum Service

Same as fill fluid limits. Refer to table A.

Process Temperature Limits

Same as fill fluid limits. Refer to table A.

5.3 Temperature effect

The following table shows the temperature effect for a 20 K (36 °F) change, detailed separately for:

- the seal (one element)
- the capillary tube per meter
- the transmitter (in addition to the transmitter data sheet) when filling IC silicone oil (for models 265Gx/Ax) and stainless steel diaphragm materials.

When using a different filling than silicone oil, the errors can be multiplied by the quotient of thermal expansion coefficient of actual filling divided by the thermal expansion coefficient of silicone oil (filling X / silicone oil). (See table "Fill fluid properties".)

S265J inline remote seal (without flanges), connected to 265GR/AR

Additional effect for each 20 K (36 °F) temperature change

Size	System (sensor) error			Capillary error per meter			Seal error		
	kPa	mbar	in H ₂ O	kPa	mbar	in H ₂ O	kPa	mbar	in H ₂ O
1 in / DN 25	1	10	4	0.8	8	3.2	2	20	8
1 ½ in / DN 40	0.6	6	2.4	0.6	6	2.4	1.2	12	4.8
2 in / DN 50	0.15	1.5	0.6	0.15	1.5	0.6	0.4	4	1.6
3 in / DN 80	0.25	2.5	1	0.25	2.5	1	0.6	6	2.4

5.4 Ordering information

In-line Remote Seal		Variant digit No.	1 - 6	7	8	9	10	11	12	Code			
S265J		Catalog No.	S265J-										
Transmitter side of connection				H									
High side - bottom													
Size					A								
DN 25 / ASME 1 in					B								
DN 40 / ASME 1-1/2 in					C								
DN 50 / ASME 2 in					D								
DN 80 / ASME 3 in													
Diaphragm material - DN 25 / ASME 1 in													
AISI 316L ss				NACE			R						
Hastelloy C276				NACE			D						
Diaphragm material - DN 40 / ASME 1-1/2 in													
AISI 316L ss				NACE			R						
Hastelloy C276				NACE			D						
Diaphragm material - DN 50 / ASME 2 in													
AISI 316L ss				NACE			R						
Hastelloy C276				NACE			D						
Diaphragm material - DN 80 / ASME 3 in													
AISI 316L ss				NACE			R						
Hastelloy C276				NACE			D						
Capillary protection													
AISI 316 ss armoured							A						
AISI 316 ss armoured with PVC protective cover				price per meter			B						
Capillary length													
1 m (3 ft)							A						
2 m (7 ft)							C						
4 m (13 ft)							G						
6 m (20 ft)							L						
8 m (27 ft)							Q						
11 m (37 ft)							W						
16 m (53 ft)							V						
Special length between 1 m and 16 m													
basic price of the next longer standard length plus an extra fee							Z						
Fill Fluid													
Silicone oil								S					
Carbon fluoride								N					
Silicone oil for high temperature								H					
White oil (FDA approved)								W					
Silicone oil for vacuum proof design								L					

1) Suitable for oxygen applications

2) Suitable for food applications

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